

BT SERIES

SIRUBA
銀箭牌

Electronic High-speed Lockstitch Bartacking /
Button Sewing / Small Area Pattern Sewing Machine

電子高速平縫加固/鈕扣縫紉/小面積花樣縫紉機



You Tube



YOUKU

機型

MODEL



BT430Q-01 / 02
01標準Standard/02厚料Heavy material



BT430Q-03
帽眼 Radial tacking



BT430Q-05
褲耳 Belt loop



BT430Q-06
鬆緊帶拼接 Elastic Band Joining



BT430Q-07
針織 Knits material



BT438Q
釘扣 Button sewing



BT530Q 兩用型 套結/釘扣
2-in-1 Bartacking/ Button sewing



BT630Q 小型花樣機(80x60)
Small Area Pattern Sewing(80x60)

※BT530Q: 出廠時為套結機, 釘扣套件附在配件盒中, 用戶可以操作面板切換車縫模式
※BT530Q: Bartacking is the standard setting, while the button sewing kit is included.
Customer can change the sewing mode by control panel.



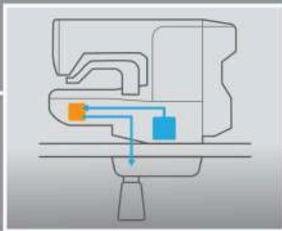
KAULIN

特點

FEATURES

無油機構設計：採用DLC針棒，挑線機構軸承設計，以固態油脂潤滑，有效防止面料油污問題。

Oil-free Mechanism Design: With DLC needle bar, thread take-up lever's bearing design, and grease lubrication, it avoids the problem of oil stain.



操作面板內建USB埠：以USB記憶體進行圖形資料儲存，方便快速。

Control Panel with Built-in USB port: It is easy and convenient for Pattern input by USB memory.



1 雙踏板模式：
支援雙踏板操作模式，縫製特殊產品時，定位更容易。

Dural Pedal Mode :

Support double pedal mode for special sewing operation. It makes the material positioning easier.

2 適用範圍大：
中厚料規格，可以改進挑線行程，提高線跡穩定度，擴大厚料縫製性能。

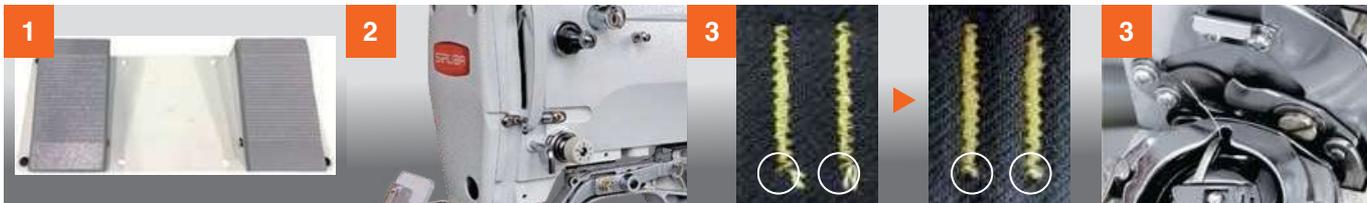
Wider Range of Sewing Application :

For heavy material, with thread take-up lever's stroke changing, it makes the stitches stable and upgrades the sewing performance.

3 短線頭設計：
改進切線結構，在針孔最近點線，使餘線長度變短，減少修線工作。

Short Thread End Design :

Improving the thread trimming mechanism to cut the thread at the nearest spot from the needle. It shortens the thread end and reduces the finishing job.



規格

SPECIFICATIONS

代號 Code	BT430Q						BT439Q	BT438Q	BT530Q	BT630Q	
	01	02	03	05	06	07					
用途 Application	標準 Standard	厚料 Heavy material	帽眼 Radial tacking	褲耳 Belt loop	鬆緊帶拼接 Elastic Band Joining	針織 material	立扣 Mushroom button sewing	鈕扣 button sewing	兩用型 套縮鈕扣 Barfacking/ Button sewing	小型花樣機 Small Pattern Sewing	
最高縫製速度 Max. Sewing Speed	3200 S.P.M.						2700 S.P.M.				3000 S.P.M.
縫製區域 (X x Y) Sewing area (X x Y)	40X30	40X30	15X15	40X30	9X40	40X30	6.4X6.4		40X30	80X60	
鈕扣尺寸 Button Size							12mm	8~30mm			
送布方式 Feeding	間歇性送布 (步進馬達驅動) · Intermittent Feeding (Stepping motor drive mode)										
針距 Stitch length	0.05~12.7 mm										
最大針數 Max. stitch	5000 針 / 圖形 · 5000 stitch / pattern										
抬壓腳 Presserfoot lifter	步進馬達驅動 · Stepping motor drives										
壓腳 鈕夾上升量 Height of Presser foot/ Button clamp Lifting	Max. 17mm						Max. 13mm		Max. 17mm Max. 13mm	Max. 17mm	
旋梭 Hook	半旋轉標準旋梭 · Standard Shuttle hook										
外部資料儲存 External Data storage	經由 USB 埠 Inputted by USB Port										
循環縫 Cycle program	最多 30 組, 每組上限 50 個步驟 · Max. 30 sets, each set includes Max. 50 steps.										
記憶容量 Memory Capacity	內建 89 種圖形 · Built-in 89 patterns						內建 64 種圖形 · Built-in 64 patterns				記憶體: 999 USB: 無限制 Memory: 999 USB: Unlimited
馬達 Motor	最多可追加 799 種圖形 / 500,000 針 · Max. 799 patterns / Max. 500,000 stitches can be added										
電源 Power	直驅式 AC 伺服馬達 550W · Direct-drive AC Servo Motor 550W										
重量 Weight	單相 220V · Single Phase 220V										
	機頭: 約 57 kg, 操作面板: 約 0.4 kg, 控制箱: 約 9kg · Machine Head: about 57 kg, Operation Panel: about 0.4 kg, Control Box: about 9 kg										