

ASC -TBH200

Automatic T-shirt Bottom Hemming Machine 自動T恤下擺折縫機

SIRUBA
銀箭牌



一次完成針織T-shirt類下擺工段車縫。

此機器搭配左切刀繡縫機，配置電眼偵測放料、自動導布邊和折邊設計、自動導骨及自動收料等裝置。

可實現一人多機操作，大幅提升工段的縫製效率和品質，是專業針織T-shirt生產成衣廠必備的高效率生產工具。

Machine operators can handle more than one machine simultaneously.

Greatly improve the sewing efficiency and quality of the workshop, and is an essential high-efficiency production tool for professional knitted T-shirt production garment factories.



特點

專利導向輪模仿人工手勢，使布料糾偏功能更強大，面料適用性更寬廣。

- 1 The patented guide wheels simulate operator's gestures, it makes the machine operating smoothly during sewing, and applicable for more kinds of fabric.
- 2 專利吹氣倒縫功能，真正實現多骨位同方向倒縫。
Patented function of air-blowing reverse stitching makes side seams reverse stitching in the same direction.
- 3 起縫和結束線跡完全對齊。
The start and end stitches are perfectly aligned.
- 4 設備自帶衣服大小碼自動調節功能，避免生產中出現混碼而導致縫製錯亂。
The equipment comes with an automatic adjustment function of clothes size, which avoids confusion in sewing caused by mixed sizes in production.
- 5 38-90公分的縫製範圍，可以真正的實現XS到5XL自由切換。
The sewing range is 38-90 cm which can sew XS to 5XL.
- 6 適用於筒狀或已包邊縫的全自動折下擺車縫。
Fully automatic hemming is suitable for tubular materials or materials with overlock seams.
- 7 可以做第一或最後工序的操作。
It can be the first stage or last stage of production process.
- 8 100%棉質紗線的高速車縫。
High-speed sewing with 100% cotton thread.
- 9 一人可操作多台機器，降低人工縫製難度標準化生產，無需技能工操作。
Machine operators can handle more than one machine simultaneously. Reducing the difficulty of manual sewing and standardizing production, without the need for skilled workers to operate.



規格

SPECIFICATIONS

| | Needle No. | | | | | | |
|---|------------------|-------------------------------|--|---------|--|-------------------------|-----------|
| ASC-TBH200 | UY128 | 折邊寬度 Hem Width 15~30 mm | 標配: 5.6 選配 4.0 / 4.8 / 6.4 Normal standard: 5.6 Optional 4.0 / 4.8 / 6.4 | 0.3~4.5 | 4500 | L1200 W1200 H1670 | 180 / 240 |
| 生產能力 Capability of Output | 80~120 pcs/ hour | | 適用周長(攤平) Circumference of T-shirt bottom(Flattened) | | 380-900 mm 對折中心距 Folding center distance | | |
| 電源 Power Supply | AC 220V, 50/60Hz | | | | | | |
| 工作氣壓 Air Pressure | 4 bar | | | | | | |
| 耗氣量 Air Consumption | 190 L / min | | | | | | |
| 縫紉機機頭 Machine Head | | | 標配:左切刀筒型繙縫機 Normal standard: Bottom hemming with left side fabric trimmer C007KP-W812A-356/CRL/UTP | | | | |
| 標配倒骨 Standard Fold-down covering stitch function | | | 要求正、反縫位都可以採用此設備縫製(帶倒骨功能) It can be used to sew both front and back stitching positions (with fold-down covering stitch function) | | | | |
| IOT物聯對接(選配) IOT interconnection 掃線裝置 | | | 下單時可依需求選擇加購 Please select it when ordering | | | | |
| Sweep the line device | | | 吹氣裝置(標配), 電磁鐵勾線裝置(選配) Standard configuration: blowing device Optional configuration: Electromagnet wire hooking device | | | | |